MICROWAVE DRYING CHARACTERISTICS OF MAS COTEK (*Ficus deltoidea*) LEAVES AND ITS EFFECTS ON COLOUR AND ANTIOXIDANT PROPERTIES

by

HAFIZAH BINTI MOHD JOHAR

UNIVERSITI MALAYSIA PERLIS

2017

UNIVERSITI MALAYSIA PERLIS

DECLARATION OF THESIS		
Author's full name : <u>I</u>	HAFIZAH MOHD JOHA	<u>NR</u>
Date of birth : 9	9 th MAY 1982	
del		CHARACTERISTICS OF MAS COTEK (<i>Ficus</i> ITS EFFECTS ON COLOUR AND TIES
Academic session :	SEM I (2013/2014)	
-	•	roperty of Universiti Malaysia Perlis (UniMAP)
and to be placed at the	library of UniMAP. This	s thesis is classified as:
	L (Contains confider	ntial information under the Official Secret Act 1972)*
RESTRICTED	(Contains restricte where research w	ed information as specified by the organization /as done)*
		thesis is to be made immediately available as ne open access (full text)
the eather give perm		to correctives this thesis is whole or is part for
• •		to reproduce this thesis in whole or in part for ge only (except during a period ofyears, if so
requested above).		
· KOL		Certified by:
is		
SIGNATU	RE	SIGNATURE OF SUPERVISOR
8205090	25942	PROF. IR. DR. IBNI HAJAR RUKUNUDIN
(NEW IC NO. /P	ASSPORT NO.)	NAME OF SUPERVISOR
Date :		Date :

NOTES : * If the thesis is CONFIDENTIAL or RESTRICTED, please attach with the letter from the organization with period and reasons for confidentially or restriction.

ACKNOWLEDGEMENT

In the name of Allah, the most Gracious, the most Merciful and peace be upon Muhammad, His Messenger. Thank you Allah for the blessing that You provided me to complete this journey.

First and foremost, I would like to express my sincere gratitude to my supervisor Prof. Ir. Dr. Ibni Hajar Rukunudin for the endless support of my Master journey, his patience and tremendous knowledge. The insightful comments and advices throughout the research project which enhance the content of research from various perspectives are priceless. The completion of the research and writing of this thesis will not be accomplished without his guidance and constant supervision.

My sincere gratitude also goes to my co-supervisor Dr. Farizul Hafiz Kasim for his useful suggestions, remarks and engagement through the learning process of this research and master thesis.

A special thank goes to Mrs. Sriyana Abdullah, for her support and knowledge sharing that is very helpful throughout my learning process in the completion of the research project and thesis writing. I must also acknowledge my colleagues, especially Mr. Fairul and Mr.Humaidi who assisted me in the setting up of the research project. I also would like to express my wholehearted thanks to all my beloved friends, who have been so supportive through out the research journey.Without their precious support it would be hard to accomplish this research. The credit also goes to the School of Bioprocess Engineering, Universiti Malaysia Perlis for giving me the access to the laboratory and research facilities to conduct the research.

Last but not least, I am truly indebt to my family, especially my beloved parents, Mohd Johar Che Omar and Sabariah Rawi who inspire and encourage me in pursuing my study. Thank you for the unconditional love.

May Allah grant you good in this life and the hereafter to those who directly and indirectly involve in this research project. Ameen.

othisitem

TABLE OF CONTENTS

	PAGE
THESIS DECLARATION	i
ACKNOWLEDGEMENT	ii
TABLE OF CONTENTS	iii
LIST OF FIGURES	х
LIST OF TABLES	xii
LIST OF PLATES	xiv
LIST OF ABBREVIATIONS	XV
LIST OF SYMBOLS	xvii
ABSTRAK	XX
ABSTRACT	xxi
LIST OF FIGURES LIST OF TABLES LIST OF PLATES LIST OF ABBREVIATIONS LIST OF SYMBOLS ABSTRAK ABSTRACT CHAPTER 1 - INTRODUCTION 1.1 Research background 1.2 Problem statement 1.3 Objectives of research	1
1.1 Research background	1
1.2 Problem statement	5
1.3 Objectives of research	7
1.4 Scope of research	7
CHAPTER 2 - LITERATURE REVIEW	9
2.1 Ficus deltoidea	9
2.1.1 Pharmacological effects of Ficus deltoidea	10
2.1.2 Phytochemicals studies of Ficus deltoidea	12
2.1.3 Phenolic compounds	13
2.1.3.1 Phenolic compounds degradation during drying	14
2.1.3.2 Total phenolic content assay	15
2.1.4 Antioxidant properties of Ficus deltoidea	15

	2.1	.4.1 Antioxidant mechanism	16
	2.1	.4.2 Antioxidants assay	16
2.2	C	colour pigments (chlorophylls and carotenoids)	17
2.	.2.1	Chlorophylls degradation during drying	18
2.	.2.2	Carotenoids degradation during drying	19
		Colour measurement by Commission International de I' Eclairage (CIE) colour system	20
2	.2.4	Correlation between colour system and colour pigments	21
2.3	Ľ	Drying technology in agricultural products	22
2.	.3.1	Sun drying	22
2.	.3.2	Solar drying	23
2.	.3.3	Hot-air drying	23
2.	.3.4	Freeze drying	24
2.	.3.5	Vacuum drying	24
2.	.3.6	Microwave drying	25
	2.3	Correlation between colour system and colour pigments Prying technology in agricultural products Sun drying Solar drying Hot-air drying Freeze drying Vacuum drying Microwave drying .6.1 Quality of microwave-dried agricultural products in comparison to other drying methods .6.2 The effect of microwave power level on the quality of agricultural	26
	2.3	.6.2 The effect of microwave power level on the quality of agricultural products	28
(2.3	.6.3 Fundamental of microwave drying	29
	2	2.3.6.3.1 Dielectric properties	30
	2	2.3.6.3.2 Heat and mass transfer during microwave heating	31
2.4	Γ	Drying kinetic	33
2.	.4.1	Constant rate period	34
2.	.4.2	Falling rate period	34
2.	4.3	Effect of drying conditions on drying kinetics of agricultural products	35
	2.4.	3.1 Effect of drying temperature on drying kinetics of agricultural products	35

2.4.3.2 Effect of air velocity on drying kinetics of agricultural products	36
2.5 Thin layer drying	36
2.5.1 Thin layer modelling	37
2.5.1.1 Theoretical model	37
2.5.1.2 Semi empirical model	39
2.5.1.2.1 Lewis model	39
2.5.1.2.2 Page model	40
 2.5.1.2.2 Fage model 2.5.1.2.3 Modified Page Model 2.5.1.2.4 Henderson and Pabis Model 2.5.1.2.5 Midili et al. model 	40
2.5.1.2.4 Henderson and Pabis Model	40
2.5.1.2.5 Midili et al. model	41
2.5.1.3 Empirical model – Wang and Singh Model	41
2.6 Moisture sorption isotherm	42
2.6.1 Water activity (a_w) and equilibrium moisture content (EMC)	42
2.6.2 Relationship between water activity and equilibrium moisture content	43
2.6.3 Isotherm prediction models	44
2.6.3.1 Brunauer – Emmet- Teller (BET) isotherm	44
2.6.3.2 Guggenheim, Anderson, and de Boer (GAB) isotherm	45
2.6.3.3 Smith isotherm	46
2.6.3.4 Oswin isotherm	46
2.6.3.5 Peleg isotherm	47
2.6.3.6 Chung & Pfost isotherm	48
CHAPTER 3 - METHODOLOGY	49
3.1 Preparation of experimental raw plant materials	50
3.1.1 Production of raw plant materials	50
3.1.2 Harvesting and handling of <i>Ficus deltoidea</i> leaves	51

3.2	E	valuation of colour quality	51
3.	.2.1	Colour quality assessment	51
3.	.2.2	Colour quantity assessment using pigment extracts	52
	3.2	.2.1 Chemicals and reagents used on the quantification of colour pigments	52
	3.2	.2.2 Instrumentation used in the quantification of colour pigments	52
	3.2	.2.3 Extraction of colour pigments	53
	3.2	.2.4 Identification and quantification of colour pigments by HPLC	53
3.3	D	Determination of total phenolic content (TPC) and antioxidant properties	54
3.	.3.1	Chemicals, reagents and instrumentation for the determination of TPC and antioxidant properties	55
3.	.3.2	Preparation of the extracts for the determination of TPC and antioxidant properties	55
3.	.3.3	Determination of TPC	55
3.	.3.4	Determination of antioxidant properties	56
3.4	E	stablishment of thin layer drying characteristics	57
3.	.4.1	Development of a microwave dryer system	57
	3.4	.1.1 Continuous sample weight measurement during microwave drying	59
	3.4	.1.2 Sample temperature measurement during microwave drying	59
	3.4	1.3 Microwave power selector for varying microwave power level	59
(3.4	.1.4 Fan speed regulator for varying the ventilation rate	59
3.	.4.2	<i>Ficus deltoidea</i> leaves thin layer drying experiments using microwave dryer	60
3.	.4.3	Mathematical expression for thin layer drying characteristics <i>Ficus deltoidea</i> leaves	60
3.5	D	Determination of moisture sorption isotherm of Ficus deltoidea leaves	61
3.	.5.1	Chemicals and instrumentation used in the moisture sorption isotherm experiment	62

	Preparation of saturated salt solution used in the moisture sorption sotherm experiment	62
3.5.3 H	Preparation of desorption and adsorption experiments	63
	Determination of equilibrium moisture content of the <i>Ficus deltoidea</i> eaves	62
	Mathematical expression for moisture adsorption and desorption sotherm models	64
	Determination of good fit of the thin layer drying and moisture sorption sotherm models	65
3.6 Sta	atistical analysis 4 - RESULT AND DISCUSSION e effects of drying on colour quality	67
CHAPTER	4 - RESULT AND DISCUSSION	68
4.1 The	e effects of drying on colour quality	68
4.1.1	The effects of drying on colour parameters by CIE colour system	68
4.1.1	.1 The effects of drying on L* colour parameter by CIE colour system	70
4.1.1	.2 The effects of drying on a* colour parameter by CIE colour system	72
4.1.1	.3 The effects of drying on b* colour parameter by CIE colour system	73
4.1.1	.4 The effects of drying on the overall colour difference (ΔE)	74
4.1.1	.5 Summary on colour quality measured by CIE colour system	74
	The effects of drying on the concentrations of chlorophylls and beta- carotene colour pigments	76
(4,1.2	2.1 The effects of drying on the concentrations of chlorophyll a and chlorophyll b	78
4.1.2	2.2 The effect of drying on the ratio of chlorophyll a to chlorophyll b	79
4.1.2	2.3 The effects of drying on the concentration of beta-carotene	80
4.1.2	2.4 Summary on the colour pigments by HPLC analysis	81
	Correlation between CIE colour system and concentrations of colour pigments	81
4.1.3	8.1 Correlation of L* with concentrations of colour pigments	82

4.1.3.2 Correlation of a* with concentrations of colour pigments	83
4.1.3.3 Correlation of b* with concentrations of colour pigments	83
4.1.3.4 Summary on the correlation between CIE colour system and concentrations of colour pigments	84
4.2 The effects of drying on TPC	85
4.3 The effects of drying on antioxidant properties	88
4.4 Thin layer drying of <i>Ficus deltoidea</i> leaves	91
4.4.1 Temperature profile at different microwave power level and ventilation rate during drying	91
4.4.2 The effects of microwave power level and ventilation rate on drying time	e 94
4.4.3 The effects of microwave power level and ventilation rate on drying rate	95
4.4.4 Mathematical modeling of thin layer drying of <i>Ficus deltoidea</i> leaves	97
4.4.4.1 Evaluation of thin layer drying model using Page model	98
4.4.4.2 Evaluation of thin layer drying model using Modified Page model	99
4.4.4.3 Evaluation of thin layer drying model using Lewis model	101
4.4.4.4 Evaluation of thin layer drying model using Henderson and Pabis model	102
4.4.4.5 Evaluation of thin layer drying model using Midili et al. model	104
4.4.5 Summary on thin layer drying characteristics and selected model	105
4.5 Moisture sorption isotherm of <i>Ficus deltoidea</i> leaves	106
4.5.1 Relationship between equilibrium moisture content and relative humidity	106
4.5.2 Hysteresis behaviour from adsorption and desorption isotherms	109
4.5.3 The effect of temperature on moisture sorption isotherms	110
4.5.4 Mathematical modeling of moisture sorption isotherms	111
4.5.4.1 Mathematical modeling of moisture sorption isotherms by BET model	111
4.5.4.2 Mathematical modeling of moisture sorption isotherms by GAB model	113

4.5.4.3 Mathematical modeling of moisture sorption isotherms by Oswin model	115
4.5.4.4 Mathematical modeling of moisture sorption isotherms by Peleg model	117
4.5.4.5 Mathematical modeling of moisture sorption isotherms by Chung & Pfost model	119
4.5.5 Monolayer moisture content determination by BET and GAB models	121
4.5.6 Summary on moisture sorption isotherms characteristics and selected model	122
CHAPTER 5 - CONCLUSIONS AND RECOMMENDATIONS	124
5.1 Conclusions	124
5.2 Recommendations	127
REFERENCES	129
5.1 Conclusions 5.2 Recommendations REFERENCES APPENDICES Appendix A Customized microwave dryer system (isometric projection)	144
Appendix A Customized microwave dryer system (isometric projection)	144
Appendix B Standard calibration curve of chlorophyll a, chlorophyll b and beta- carotene	145
Appendix C HPLC chromatogram of standard chlorophyll a, chlorophyll b and beta- carotene	147
Appendix D Standard calibration curve of gallic acid	149
Appendix E HPLC chromatogram of fresh and dried <i>Ficus deltoidea</i> leaves	150
Appendix F Raw data for microwave drying of <i>Ficus deltoidea</i> leaves at different microwave power level and ventilation rate	151
Appendix G Raw data for desorption and adsorption isotherm of <i>Ficus deltoidea</i> leaves	160
LIST OF PUBLICATIONS	168

LIST OF PUBLICATIONS

LIST OF FIGURES

NO.	PA	GE
2.1	The female plant of Ficus deltoidea	10
2.2	Degradation of chlorophyll a to pheophytin a	18
2.3	Drying rate (kg water/ h.m ²) versus free moisture content	33
2.4	Three types of sorption isotherm showing moisture content versus water activity	44
3.1	Flow chart on methodology	49
3.2	activity Flow chart on methodology Desiccator with saturated salt solution	63
4.1(a)	Correlation between concentrations (mg/g DM) of chlorophyll a, chlorophyll b and beta-carotene with colour parameter, L*	82
4.1(b)	Correlation between concentrations (mg/g DM) of chlorophyll a, chlorophyll b and beta-carotene with colour parameter, a*	83
4.1(c)	Correlation between concentrations (mg/g DM) of chlorophyll a, chlorophyll b and beta-carotene with colour parameter, b*	84
4.2	Temperature profile of at different microwave power level and ventilation rate during drying	93
4.3	Relationship between moisture content and drying time of <i>Ficus deltoidea</i> leaves at different microwave power levels and ventilation rates	95
4.4	Relationship between drying rate and moisture content of <i>Ficus deltoidea</i> leaves at different microwave power levels and ventilation rates	97
4.5(a)	Comparison between the experimental data and the predicted data by Page model for thin layer drying of <i>Ficus deltoidea</i> leaves at all drying treatments	99
4.5(b)	Comparison between the experimental data and the predicted data by Modified Page model for thin layer drying of <i>Ficus deltoidea</i> leaves at all drying treatments	100
4.5(c)	Comparison between the experimental data and the predicted data by Lewis model for thin layer drying of <i>Ficus deltoidea</i> leaves at all drying treatments	102
4.5(d)	Comparison between the experimental data and the predicted data by Henderson and Pabis model for thin layer drying of <i>Ficus deltoidea</i> leaves at all drying treatments	103

4.5(e)	Comparison between the experimental data and the predicted data by Midili et al. model for thin layer drying of <i>Ficus deltoidea</i> leaves at all drying treatments	105
4.6(a)	Type II moisture adsorption isotherms of <i>Ficus deltoidea</i> leaves at 5°C and 30°C	108
4.6(b)	Type II moisture desorption isotherms of <i>Ficus deltoidea</i> leaves at 5°C and 30°C	108
4.7(a)	The relationship between the adsorption and desorption isotherms of <i>Ficus deltoidea</i> leaves at 5°C	109
4.7(b)	The relationship between the adsorption and desorption isotherms of <i>Ficus deltoidea</i> leaves at 30°C	110
4.8(a)	Comparison between the experimental data and the predicted data by BET model for adsorption isotherms of <i>Ficus deltoidea</i> leaves at 5°C and 30°C	112
4.8(b)	Comparison between the experimental data and the predicted data by BET model for desorption isotherms of <i>Ficus deltoidea</i> leaves at 5°C and 30°C	113
4.8(c)	Comparison between the experimental data and the predicted data by GAB model for adsorption isotherms of <i>Ficus deltoidea</i> leaves at 5°C and 30°C	114
4.8(d)	Comparison between the experimental data and the predicted data by GAB model for desorption isotherms of <i>Ficus deltoidea</i> leaves at 5°C and 30°C	115
4.8(e)	Comparison between the experimental data and the predicted data by Oswin model for adsorption isotherms of <i>Ficus deltoidea</i> leaves at 5° C and 30° C	116
4.8(f)	Comparison between the experimental data and the predicted data by Oswin model for desorption isotherms of <i>Ficus deltoidea</i> leaves at 5° C and 30° C	117
4.8(g)	Comparison between the experimental data and the predicted data by Peleg model for adsorption isotherms of <i>Ficus deltoidea</i> leaves at 5°C and 30°C	118
4.8(h)	Comparison between the experimental data and the predicted data by Peleg model for desorption isotherms of <i>Ficus deltoidea</i> leaves at 5°C and 30°C	119
4.8(i)	Comparison between the experimental data and the predicted data by Chung & Pfost model for adsorption isotherms of <i>Ficus deltoidea</i> leaves at 5°C and 30°C	120
4.8(j)	Comparison between the experimental data and the predicted data by Chung a Pfost model for desorption isotherms of <i>Ficus deltoidea</i> leaves at 5°C and	&
	30°C	121

LIST OF TABLES

NO.	PAG	GE
3.1	Selected thin layer drying models	61
3.2	Selected saturated salt solutions with corresponding relative humidities	63
3.3	Selected sorption isotherm models	65
4.1(a)	Mean values of colour parameters of fresh and dried <i>Ficus deltoidea</i> leaves at different microwave drying treatments	69
4.1(b)	Mean values of colour parameters of dried <i>Ficus deltoidea</i> leaves at different microwave power level irrespective of ventilation rate	69
4.1(c)	Mean values of colour parameters of dried <i>Ficus deltoidea</i> leaves at different ventilation rate irrespective of microwave power level	70
4.2(a)	Mean values of the concentrations of colour pigments and chlorophyll ratio in fresh and dried <i>Ficus deltoidea</i> leaves at different drying treatments	76
4.2(b)	Mean values of the concentrations of colour pigments in dried <i>Ficus deltoidea</i> leaves at different microwave power level irrespective of ventilation rate	ı 77
4.2(c)	Mean values of the concentrations of colour pigments in dried <i>Ficus deltoidea</i> leaves at different ventilation rate irrespective of microwave power level	77
4.3	Summary of regression coefficient (R^2) and regression equations for the correlation between the colour parameter b* with the concentrations of colour pigments.	85
4.4(a)	Concentration of TPC of fresh and dried <i>Ficus deltoidea</i> leaves at different drying treatments	86
4.4(b)	Concentration of TPC of dried <i>Ficus deltoidea</i> leaves at different microwave power level irrespective of ventilation rate	87
4.4(c)	Concentration of TPC of dried <i>Ficus deltoidea</i> leaves at different ventilation rate lirrespective of microwave power level	88
4.5(a)	Antioxidant properties of fresh and dried <i>Ficus deltoidea</i> leaves at different drying treatments	89
4.5(b)	Antioxidant properties of dried <i>Ficus deltoidea</i> leaves at different microwave power level irrespective of ventilation rate	90

4.5(c)	Antioxidant properties of dried <i>Ficus deltoidea</i> leaves at different ventilatio rate irrespective of microwave power level	n 90
4.6(a)	Predicted constant parameters and fitting criteria values of Page model at all drying treatments for thin layer drying of <i>Ficus deltoidea</i> leaves	98
4.6(b)	Predicted constant parameters and fitting criteria values of Modified Page model at all drying treatments for thin layer drying of <i>Ficus deltoidea</i> leaves	100
4.6(c)	Predicted constant parameters and fitting criteria values of Lewis model at all drying treatments for thin layer drying of <i>Ficus deltoidea</i> leaves	101
4.6(d)	Predicted constant parameters and fitting criteria values of Henderson and Pabis model at all drying treatments for thin layer drying of <i>Ficus deltoidea</i> leaves	103
4.6(e)	Predicted constant parameters and fitting criteria values of Midili et.al model at all drying treatments for thin layer drying of <i>Ficus deltoidea</i> leaves	104
4.7	EMC mean values for adsorption and desorption of <i>Ficus deltoidea</i> leaves at different temperature and relative humidity	107
4.8(a)	Predicted constant parameters and fitting criteria values of BET model at 5°C and 30°C for sorption isotherms of <i>Ficus deltoidea</i> leaves	112
4.8(b)	Predicted constant parameters and fitting criteria values of GAB model at 5°C and 30°C for sorption isotherms of <i>Ficus deltoidea</i> leaves	114
4.8(c)	Predicted constant parameters and fitting criteria values of Oswin model at 5°C and 30°C for sorption isotherms of <i>Ficus deltoidea</i> leaves	116
4.8(d)	Predicted constant parameters and fitting criteria values of Peleg model at 5°C and 30°C for sorption isotherms of <i>Ficus deltoidea</i> leaves	118
4.8(e)	Predicted constant parameters and fitting criteria values of Chung & Pfost model at 5°C and 30°C for sorption isotherms of <i>Ficus deltoidea</i> leaves	120

LIST OF PLATES

NO.		PAGE
3.1	<i>Ficus deltoidea</i> production plot at School of Bioprocess Engineering, Universiti Malaysia Perlis	50
3.2	Customized microwave dryer system	58

orthis item is protected by original copyright

LIST OF ABBREVIATIONS

ANOVA	Analysis of Variance
ASAE	American Society of Agricultural Engineers
BET	Brunauer, Emmett, Teller
CIE	Commission International de l' Eclairage
DPPH	2, 2-diphenyl-1-picrylhydrazyl
EMC	2, 2-diphenyl-1-picrylhydrazyl Equilibrium Moisture Content
EPPs	Entry Point Projects
ETP	Economic Transformation Programme
FCC	Federal Communications Commission
FRAP	Ferric Reducing Antioxidant Power
GAB	Guggenheim – Anderson – deBoer
GAE	Gallic Acid Equivalents
GPS GPS	Global Positioning System
HPLC	High Performance Liquid Chromatography
JMP	John's Macintosh Project
MMP-1	Matrix metalloproteinase-1
MR	Moisture Ratio

NKEAs National Key Economic Areas

ORAC Oxygen Radical Absorbance Capacity

Occupational Safety & Health Administration **OSHA**

Trolox Equivalent Antioxidant Capacity TEAC

Total Phenolic Content TPC

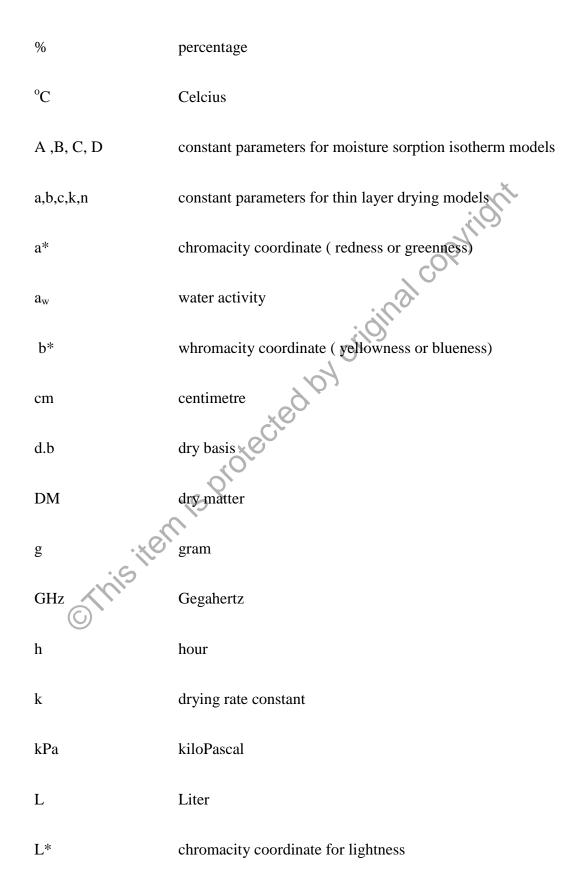
othis item is protected by original copyright UniMAP

UV

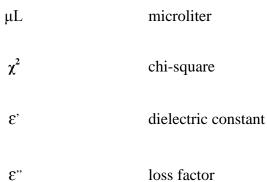
UVB

xvi

LIST OF SYMBOLS



ln	natural log
М	moisture content
Mo	monolayer moisture content
mg	miligram
MHz	Megahertz
min	Megahertz minute mililter milimeter miliMolar nanometer mean relative percent error
ml	mililiter
mm	milimeter
mM	miliMolar
nm	nanometer
Р	mean relative percent error
R ²	coefficient of Determination
rpm RMSE	rotation per minute
RMSE	relative mean standard error
SE	standard error
sec	second
Т	temperature
W	Watt
μg	microgram



loss factor

orthis term is protected by original copyright

Ciri-ciri Pengeringan Gelombang Mikro Terhadap Daun Mas Cotek (*Ficus deltoidea*) dan Kesan Terhadap Warna Daun Serta Kandungan Antioksida

ABSTRAK

Ficus deltoidea atau dikenali di Malaysia sebagai mas cotek adalah antara 10 herba yang disenarai pendek oleh kerajaan Malaysia dalam Program Transformasi Ekonomi (ETP). Herba ini kaya dengan bahan kimia yang berpotensi dalam perubatan seperti menurunkan kandungan gula dalam darah, menurunkan tekanan darah tinggi, menguatkan otot rahim selepas bersalin, melambatkan putus haid dan mengurangkan risiko kanser. Mas cotek selalunya diguna dan disimpan dalam bentuk kering. Pengguna selalunya mencari daun kering mas cotek yang berkualiti tinggi. Justeru itu, proses pengeringan adalah kaedah yang paling efektif untuk menyah air yang terkandung di dalam daun mas cotek untuk menghasilkan daun kering yang mempunyai jangka hayat yang lama untuk penyimpanan. Dalam kajian ini, ciri-ciri pengeringan lapisan nipis daun mas cotek menggunakan gelombang mikro dikaji dan kualiti daun kering jaitu warna daun, jumlah kandungan fenolik dan kandungan antioksida dinilai dan dibandingkan dengan daun segar mas cotek. Tiga aras kuasa gelombang mikro (300, 600 dan 800 W) dan tiga kadar pengalihudaraan (0.00, 0.013 dan 0.025 m³/s) adalah kombinasi parameter pengeringan yang digunakan untuk mengkaji ciri-ciri pengeringan dan perubahan kualiti daun kering mas cotek. Sistem pengering gelombang mikro yang telah diubahsuai digunakan di dalam kajian ini. Kajian mendapati bahawa kuasa gelombang mikro memberi kesan yang signifikan (p < 0.05) kepada kadar pengeringan dan kualiti daun kering mas cotek. Kadar pengeringan meningkat apabila kuasa gelombang mikro meningkat. Kualiti warna daun kering, jumlah kandungan fenolik, dan kandungan antioksida adalah tinggi pada gelombang kuasa mikro yang dilaras pada 600 dan 800 W berbanding 300 W (p < 0.05) tanpa mengambil kira kadar pengalihudaraan.Walau bagaimanapun, kesan kadar pengalihudaraan terhadap kadar pengeringan dan kualiti daun kering mas cotek didapati tidak signifikan (p > 0.05) pada semua parameter pengeringan. Ciri-ciri pengeringan lapisan nipis daun mas cotek dinilai dan didapati pengeringan berlaku hanya dalam fasa kadar menurun sahaja. Lima model matematik tertubuh dalam teknik pengeringan lapisan nipis telah dipilih untuk dibandingkan antara kinetik pengeringan eksperimen dan kinetik pengeringan jangkaan menggunakan perisian analisa statistik. Berdasarkan kriteria padanan, model Midili et al. adalah model terbaik dalam meramal pengeringan gelombang mikro secara teknik pengeringan lapisan nipis. Akhir sekali, penilaian terhadap erapan garis sesuhu adalah penting untuk memastikan kestabilan daun kering mas cotek ketika penyimpanan. Kaedah graviti statik digunakan untuk mengkaji lembapan erapan garis sesuhu (penjerapan dan nyahjerapan) daun mas cotek pada dua suhu (5 dan 30 °C) serta lima kelembapan nisbi dalam lingkungan 11.26 sehingga 75.65 %. Lima model matematik erapan garis sesuhu yang tertubuh telah dipilih untuk dibandingkan dengan data eksperimen dan data jangkaan erapan garis sesuhu menggunakan perisian analisa statistik. Berdasarkan kriteria padanan, model Peleg adalah terbaik memadankan data erapan garis sesuhu. Bentuk lengkung erapan garis suhu dikategorikan di bawah kelas kedua. Sebagai rumusan, pengeringan pada 600 W dan 0.013 m³/s dicadangkan sebagai kondisi pengeringan yang optimum untuk daun mas cotek bagi memastikan kualiti akhir daun kering mas cotek yang terbaik.

Microwave Drying Characteristics of Mas Cotek (*Ficus deltoidea*) Leaves and Its Effects on Colour and Antioxidant Properties

ABSTRACT

Ficus deltoidea or locally known as mas cotek in Malaysia is one of the 10 prioritized herbs shortlisted by the government of Malaysia in its Economic Transformation Programme (ETP). The herb is rich in chemical constituents which are known to have diverse therapeutic potentials such as reducing level of sugar in blood, decreasing blood pressure, contracting the vagina after delivery, delaying menopause and reducing the risk of cancer. Ficus deltoidea is commonly consumed, stored and further processed in its dried form. High quality dried *Ficus deltoidea* leaves are therefore sought after by the end-users and drying is therefore the most effective method to remove moisture to preserve and extent the shelf-life of the herb. In this study, the thin layer microwave drying characteristics of *Ficus deltoidea* leaves were investigated and the corresponding quality of the dehydrated leaves such as the colour, total phenolic content and antioxidant properties, were evaluated with respect to the fresh leaves. Three microwave power levels (300, 600 and 800 W) and three ventilation rates (0.00, 0.013 and 0.025 m^{3}/s) were the combination of drying parameters used to examine the drying characteristics and quality changes of dried Ficus deltoidea. A modified domestic microwave heater was used in the study. Microwave power levels were found to significantly (p < 0.05) affect the drying rate and the quality of the dehydrated *Ficus* deltoidea leaves. The drying rate increased as the microwave power level increased. The colour quality, total phenolic content and antioxidant properties were higher at the microwave power level of 600 and 800 W as compared to 300 W (p < 0.05) irrespective of ventilation rate. On the other hand, the effects of the ventilation rates on the drying rate and quality of dehydrated *Ficus deltoidea* leaves were found to be insignificant (p > 0.05) at all drying treatments. The thin layer drying characteristics of *Ficus deltoidea* leaves were evaluated and it was found that the drying took place in the falling rate period only. Five established thin layer drying models were used to compare the experimental and predicted drying kinetics by using statistical software analysis. Based on the fitting criteria, Midili et al. model appeared to best fit the thin layer microwave drying data. Finally, the assessment of sorption isotherm is crucial in order to ensure stability of the dehydrated *Ficus deltoidea* leaves during storage. Static gravimetric method was used to determine the moisture sorption isotherm (adsorption and desorption) of Ficus deltoidea leaves at two temperatures (5 and 30 °C) and five relative humidities ranged from 11.26 to 75.65 %. Five established isotherm models were used to compare the experimental and predicted sorption isotherms by using statistical software analysis. Based on the fitting criteria, Peleg model appeared to best fit the sorption isotherms data. The characteristic of the shape of the sorption curves were found to fall under the Type II category. As a conclusion, drying treatment of 600 W and 0.013 m³/s is suggested as drying conditions of *Ficus deltoidea* leaves for optimum dried leaves quality retention.

CHAPTER 1

INTRODUCTION

1.1 Research background

The mere size of the herbal industry and its market potential to domestic economic development has spurred the Malaysian policy makers to embrace herbs as one of the national agenda in its Economic Transformation Programme (ETP) (Anon, 2010). Launched in 2010, ETP has identified more than 10 local herbs of high commercial potentials as priority crops in its agricultural key economic area. One of the main objectives of the ETP is to produce safe, high quality and efficacious high end herbal product. Mas cotek or scientifically known as *Ficus deltoidea* is one of the 10 prioritized herbs in the ETP.

Ficus deltoidea is known to have diverse therapeutic potential such as reducing the level of sugar in blood, decreasing blood pressure, reducing cholesterol and lipids, migraine, contracting the vagina after delivery, delaying menopause and reducing the risk of cancer (Adam et al., 2007). The medicinal therapeutic properties are due to the presence of natural phenolic compounds and antioxidants in the plant. Researches on the phytochemicals of this plant have extensively been carried out and the findings showed that *Ficus deltoidea* indeed possesses significant amounts of phenolic compounds and antioxidants (Abdulla et al., 2010; Wahid et al., 2010; Shafaei & Ismail, 2010; Seong Wei et al., 2011; Hakiman et al., 2012; Ramamurthy et al., 2014). Due to the superior medicinal value of *Ficus deltoidea*, the local herb industry seeks to expand and commercialize its utilization.

Currently, various types of *Ficus deltoidea* products are available in the market in the form of sachets, capsules, pills, massage oil, extract powder, and cordial juice

(Ramamurthy et al., 2014). Raw materials of these products are commonly processed in dried form and the herb industry needs a continuous supply of high quality dried raw materials.

Herbs in dried form are in demand and drying is the most effective method to preserve and extent the shelf-life of the herb. However, the crucial heat sensitive quality parameters such as colour, aroma and bioactive compounds must be preserved during herb drying to maintain its premium quality end-products. These heat sensitive properties provide high market value to the herbs. Among them, colour as for an instance, is the visual appearance that can provide the first judgement of dried product quality at the point of sale by consumers or customers.

Natural and artificial drying processes have been widely used throughout the world to dry herbal materials. Between them, natural sun drying is one of the cheapest and most popular methods adopted by most small scale herb producers. However, the dried materials can risk contaminations from elements such as the airborne particulate matters and insect infestation from exposure during the longer drying process including microbial growth due to relatively low rate of moisture extraction. The other main drawbacks of sun drying as well as the solar drying are the scale of operation and unpredictable weather conditions. Besides being weather dependent, long duration of exposure will prolong the oxidation causing loss of bioactive substances and alteration of physical appearance such as colour. Since the quality of the dried herb depends on the drying method, it is essential to find the drying method that minimizes changes in the chemical and physical properties of the product.

The modern drying technology introduces artificial drying techniques through the use of mechanical dryers to overcome the limitations of the natural drying process. Several mechanical dryers commonly used in herbs drying are in the form of