

Stress analysis and failure characterizations of V-shaped epoxy adhesively bonded joint

Abstract

This paper deals with stress and failure characteristics of V-shaped epoxy adhesive joint. Effect of scarf angle upon failure morphology was investigated by tensile test and monitoring using high speed camera. V-shaped specimens were fabricated having bond thicknesses, $t = 1.0$ mm and various scarf angles (i.e. $\theta = 30^\circ$, 45° , 60° , 75° , and 90°). From failure surface observation, failure morphology can be divided into 5 types consisting of interface failure and/or cohesive failure. Stress singularity plays a major role in failure morphology where higher singularity favors cohesive failure in the specimens tested.

Keywords

Adhesive joint; Finite element; Scarf angle; Sus304; V-shaped