

**HARUMANIS MANGO QUALITY ASSESSMENTS  
TECHNIQUE BASED ON HIGH LEVEL  
FEATURES FUSION OF INFRA-RED THERMAL  
AND OPTICAL IMAGE**

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**UNIVERSITI MALAYSIA PERLIS  
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FEATURES FUSION OF INFRA-RED THERMAL  
AND OPTICAL IMAGE**

by

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## THESIS DECLARATION

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## TABLE OF CONTENTS

	<b>PAGE</b>
<b>THESIS DECLARATION</b>	i
<b>ACKNOWLEDGEMENT</b>	ii
<b>TABLE OF CONTENTS</b>	iii
<b>LIST OF FIGURES</b>	viii
<b>LIST OF TABLES</b>	xi
<b>LIST OF ABBREVIATIONS</b>	xii
<b>ABSTRAK</b>	xiii
<b>ABSTRACT</b>	xiv
<b>CHAPTER 1 INTRODUCTION</b>	
1.1 Introduction of Harumanis Mango	1
1.2 Harumanis Mango Morphological	2
1.3 Harumanis Mango Grading	3
1.4 Problem Statement	5
1.5 Research Objective	6
1.6 Scope of the Thesis	6
1.7 Overview of Methodology	7
1.8 Contributions of this Thesis	9
1.9 Layout of Thesis	9
<b>CHAPTER 2 LITERATURE REVIEW AND THEORIES</b>	
2.1 Introduction	11
2.2 Machine Visions System	12

2.3 Machine Vision Applications	14
2.4 Image Processing	15
2.5 External Quality Inspection	16
2.6 Applications of Computer Vision in the External Quality Inspection	19
2.6.1 Applications of Shape and Size Inspection	19
2.6.2 Application of Weight Measurements	24
2.7 Internal Quality Inspection	26
2.7.1 Machine Vision (IR Thermal Camera)	26
2.7.2 Fruit Maturity Measurements	27
2.8 Raw Data Validation	28
2.8.1 Multivariate Analysis of Variance (MANOVA)	28
2.9 Base Classifier (Classification)	29
2.9.1 Discriminant Analysis (DA)	29
2.9.2 Support Vector Machines (SVM)	31
2.10 Data Fusion for Classification	35
2.10.1 Dempster Shafer (D-S)	37
2.10.2 Majority Voting (MVT)	39
2.11 Summary	41
<b>CHAPTER 3 EXTERNAL QUALITY ASSESSMENT IMPLEMENTATION AND ANALYSIS</b>	
3.1 Introduction	42
3.2 Hardware Deployment	43
3.3 Shape and Size Measurement	45
3.3.1 Centroid-Contour Distance (C-CD)	49

3.3.2 Fourier Descriptors (FD)	53
3.3.3 Sample Preparation for FD Features Analysis	53
3.3.4 Result for Shape Features Using Fourier Descriptor Method.	56
3.4 Raw Data Validation for Shape Classification	57
3.4.1 Multivariate Analysis of Variance (MANOVA) for Shape Analysis	57
3.5 Base Classification for Shape Classification	59
3.5.1 Performance Evaluation of Discriminant Analysis (DA) Based Single Classifier for Shape Features Analysis	59
3.5.2 Performance Evaluation of a Support Vector Machine (SVM) based Single Classifier for Shape Features Analysis	60
3.5.3 Comparison SVM and DA for Shape Analysis	61
3.6 Weight Analysis Measurement	63
3.6.1 Water Displacement Method (WDM)	63
3.6.2 Ellipsoidal Method	64
3.6.3 Cylinder Method	67
3.6.4 Sample Preparation for Weight Features Analysis using Cylinder Method	70
3.6.5 Result for Weight Features Analysis using Cylinder Method	70
3.7 Raw Data Validation for Weight Analysis	73
3.7.1 Multivariate Analysis of Variance (MANOVA) for Weight Analysis	73
3.8 Base Classification for Weight Analysis	75
3.8.1 Performance Evaluation of a Discriminant Analysis (DA) Based Single Classifier for Weight Features Analysis	75
3.8.2 Performance Evaluation of a Support Vector Machine (SVM) based Single Classifier for Weight Features Analysis	76
3.8.3 Comparison SVM and DA for Weight Features Analysis	77
3.9 Summary	78

## **CHAPTER 4 INTERNAL QUALITY ASSESSMENT IMPLEMENTATION AND ANALYSIS**

4.1 Introduction	81
4.2 Hardware Deployment	83
4.3 Maturity of Harumanis Mango.	85
4.4 Maturity Measurement	88
4.4.1 Histogram Based Features Analysis	89
4.4.2 HIS Colour Based Features Analysis	91
4.5 HIS Colour Based Features Data Collection	94
4.5.1 Results for HIS Colour Based Features	95
4.6 Raw Data Validation for Maturity Analysis	97
4.6.1 Multivariate Analysis of Variance (MANOVA) for Maturity Analysis	97
4.7 Base Classification for Maturity Analysis	99
4.7.1 Performance Evaluation of a Discriminant Analysis (DA) Based Single Classifier for Maturity Analysis	99
4.7.2 Performance Evaluation of a Support Vector Machine (SVM) Based Single Classifier for Maturity Analysis	100
4.7.3 Comparison SVM and DA for Maturity Analysis	101
4.8 The Correlation Between Maturity Analysis and Firmness Analysis	103
4.8.1 Acoustic Firmness Measurements	103
4.8.2 FI and AFI Measurement Results	105
4.9 Summary	106
<b>CHAPTER 5 DATA FUSION IMPLEMENTATION AND ANALYSIS</b>	
5.1 Introduction	109
5.2 High Level Fusion Method	110



5.3 Dempster-Shafer (D-S)	112
5.3.1 D-S Method Implementation	112
5.4 Majority Voting (MVT)	115
5.5 High Level Fusion Implementation Results	117
5.5.1 D-S Method	117
5.5.2 Majority Voting (MVT) Method	118
5.5.3 Comparison Classification Result of Merging Classifier by Combination D-S and MVT	119
5.6 Summary	120
 <b>CHAPTER 6 CONCLUSION AND SUGGESTION FOR FURTHER WORKS</b>	
6.1 Conclusions	122
6.2 Suggestion for Further Works	125
<b>REFERENCES</b>	128
<b>APPENDIX A</b>	133
<b>APPENDIX B</b>	135
<b>LIST OF PUBLICATIONS</b>	139

## LIST OF FIGURES

<b>NO.</b>		<b>PAGE</b>
1.1	Harumanis Mango Farm (Perlis State Department of Agricultural)	2
1.2	Current inspection for Harumanis mango	5
1.3	Automation System for Harumanis Mango Grading	6
1.5	Overview of methodology	8
2.1	A Group of Four Starfruit Images Serving as Reference of Four Different Classes of Ripeness, (A) Unripe, (B) Underripe, (C) Ripe And (D) Overripe.	22
2.2	Data Distribution Projected on a Transformed Axis	30
2.3	Data Distribution of Maximise Between-Class Variance to Within-Class Variance	31
2.4	Fusion of Three Features	41
3.1	Flowchart of the Experiment	43
3.2	Basler IP Camera ACA1600-20GC	44
3.3	Hardware Deployment	45
3.4	Round Apex and Oval Shape of Harumanis Mango	46
3.5	Misshapen of Harumanis Mango	47
3.6	Grade of Harumanis Mango	48
3.7	Image Pre-Processing Process	49
3.8	Object Centroid and Boundary	51
3.9	The Result Distance from the Boundary with Different Grade for Harumanis Mango	52
3.10	Sample Preparation for Shape Analysis	54
3.11	Shape Analysis Based Fourier Descriptor	56
3.12	The Dendogram about the Relationship among the Grade of Harumanis Mango	58
3.13	DA and SVM Classification for Training Samples	61
3.14	DA and SVM Classification for Testing Samples	62
3.15	The Graph of Volume vs Actual Weight of Harumanis Mango of WDM	64

Method	
3.16	Mango Fruit's Section 65
3.17	The Graph of Volume vs Actual Weight of Harumanis Mango of Ellipsoidal Method 66
3.18	Harumanis Mango Dimension Measurement 67
3.19	The Graph of Volume vs Actual Weight of Harumanis Mango of Cylinder Method 69
3.20	Volume vs Actual Weight 71
3.21	Estimated and the Actual Weight Results 72
3.22	The Dendogram about the Relationship among the Grades of Harumanis Mango 74
3.23	DA and SVM Classification for Training Samples 77
3.24	DA and SVM Classification for Testing Samples 78
4.1	Flowchart of the Experiment 82
4.2	Variocam Head HiRes 640 83
4.3	Harumanis Mango Ripeness Week 8 85
4.4	Grade of Maturity for Harumanis Mango 87
4.5	Image Spectrum for (a) Day1 of Week 8, (b) Day4 of Week 8, and (c) Day 7 of Week 8 89
4.6	The Intensity of Histogram for Harumanis Image 90
4.7	HIS Model 91
4.8	Representation of Hue Color 93
4.9	Visible and Thermal Imaging 94
4.10	The Internal Color of the Fruit Captured by Thermal Camera 95
4.11	Hue Data for Harumanis mangoes 96
4.12	The Dendogram about the Relationship among the Grades of Harumanis Mango 98
4.13	DA and SVM Classification for Training Samples 101
4.14	DA and SVM Classification for Testing Samples 102
4.15	AWETA G&P Device 104
4.16	Firmness Index (FI) and Alternative Firmness Index (AFI) Plot of Mangoes Harvested at Three Different Days on Week 8 106
5.1	Fusion of Three Features 110

5.2	High Level Data Fusion Concept	111
5.3	Classification Accuracy of Single and Fused Classifiers by Combination Methods using SVM as the Base Classifier	121
6.1	Current Method of Grading Harumanis at Perlis State Department of Agricultural	128
6.2	Automation System for Fruit Grading	129

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## LIST OF TABLES

NO.		PAGE
1.1	Market Grading Guideline for Harumanis Mango	3
3.1	Raw Data Analysis using MANOVA	57
3.2	Classification Shape Result for Harumanis Grade using DA	59
3.3	Classification Shape Result for Harumanis Grade using SVM	60
3.4	List of Constant Variable	68
3.5	Raw Data Analysis using MANOVA	73
3.6	Classification Weight Result for Harumanis Grade using DA	75
3.7	Classification Weight Result for Harumanis Grade using SVM	76
3.8	Summary Result for SVM Analysis	79
3.9	Summary Result for DA Analysis	80
4.1	Setting for Thermal Measurement	84
4.2	Raw Data Analysis using MANOVA	97
4.3	Classification of Maturity for Harumanis Mango using DA	99
4.4	Classification of Maturity for Harumanis Mango using SVM	100
4.5	FI and AFI for Different Maturity Levels of Harumanis Mango	105
4.6	Summary Result for SVM Analysis	108
4.7	Summary Result for DA Analysis	108
5.1	Classification Accuracy of Single and Fused Classifiers using SVM as the Base Classifier	117
5.2	Classification Accuracy of Single and Fused Classifiers using SVM as the Base Learner	118

## LIST OF ABBREVIATIONS

FD	Fourier Descriptor
C-CD	Contour Centroid Distances
CCD	Charge couple device
DA	Discriminant Analysis
SVM	Support Vector Machine
D-S	Dempster-Shafer
MVT	Majority voting
MANOVA	Multivariate Analysis of Variance
FI	Firmness Index
AFI	Alternative Firmness Index

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Teknik Penilaian Kualiti Mangga Harumanis Berdasarkan Aras Tinggi Gabungan Ciri-ciri pengimejan Haba Infra-Merah dan pengimejan optik

**ABSTRAK**

Manga di import dari serata dunia, terutama Malaysia, Thailand, Mexico dan Filipina. Manga biasanya boleh didapati disepanjang tahun manakala di Perlis, Malaysia terdapat salah satu manga yang unik dan terkenal iaitu mangga Harumanis dan buah ini adalah bermusim. Setiap tahun, jumlah besar mangga dihasilkan dan perlu dinilai untuk penilaian kualiti. Pada masa ini, pemeriksaan kualiti dilakukan secara manual oleh pekerja pakar kerana tiada sistem pengredan automatik. Oleh itu, dengan mengautomasikan prosedur serta membangunkan teknik klasifikasi baru, ia boleh menyelesaikan masalah ini. Tesis ini membentangkan teknik gabungan aras tinggi ciri data pengimejan haba infra-merah dan pengimejan boleh lihat untuk penilaian kualiti manga. Analisis ciri bentuk dan analisis berat buah telah dibangunkan bagi pengimejan boleh lihat dan analisis kematangan telah dibangunkan dari pengimejan haba Infra-merah. Satu kaedah Fourier-Descriptor telah dibangunkan untuk mengred Harumanis mangga dari analisis ciri bentuk dan ciri berat buah menggunakan kaedah analisis silinder dan ianya memberikan hasil klasifikasi yang berbeza. Spektrum imej inframerah telah digunakan untuk membezakan dan mengelaskan tahap kematangan daripada buah dan ia memberikan kejituan yang rendah berbanding dengan kejituan analisis bentuk dan kejituan analisis berat buah. Untuk mendapatkan nilai kejituan yang tinggi bagi penilaian kualiti untuk Harumanis mangga, gabungan peringkat tinggi telah dicadangkan. Kaedah ini adalah menggabungkan ketiga-tiga ciri iaitu bentuk, berat buah dan kematangan dan ia didapati dapat mencapai 98% kejituan.

## Harumanis Mango Quality Assessments Technique Based on High Level Features Fusion of Infra-Red Thermal and Optical Image

### ABSTRACT

Mangoes imported from other parts of the world, especially Malaysia, Thailand, Mexico and the Philippines, are usually available all year round but in Perlis, Malaysia there is one unique and famous mango is Harumanis mango and this fruit is seasonal. Every year, a large amount of mangoes are produced and need to be evaluated for quality assessments. Presently, the quality inspection was done manually by the quality expert as there are no automated grading system is available. Hence, by automating the procedure as well as developing new classification technique, it may solve these problems. This thesis presents the new method on the high level features fusion of visible and IR Thermal Image features for mango quality assessment. A shape and weight analysis was developed from visible imaging and a maturity analysis was developed from IR thermal imaging. A Fourier-Descriptor method was developed to grade mango by its shape and a cylinder analysis method was used to grade Harumanis mango by its weight and it give different accuracy result of classification. The spectrum of infrared image was used to distinguish and classify the level of maturity of the fruits and it gave low accuracy compare to shape and weight classification. To get high accuracy for quality assessment for Harumanis mango, high level data fusion was proposed. This method combined all three classifier of shape, weight and maturity and it was found to be able to achieve 98% accuracy classification.



## CHAPTER 1

### INTRODUCTION

#### 1.1 Introduction to Harumanis Mango

Mango is an important commercial fruit crop throughout the world, particularly in Malaysia, India, Indonesia, Sri Lanka, and Thailand and also in African countries. Mango (*Mangifera indica* L.) belongs to the family of *Anacardiaceae*. The Malayan name of mango (*mangga*) attests its origin outside Malaya, being the same word as Tamil's *mangas*.

Mango is a popular evergreen fruit tree that is natural to South-Eastern Asia. Moreover, it has been cultivated for over 4000 years during which time it has spread to other tropical and sub-tropical countries. Thus, it is universally considered as one of the finest fruits in the world.

Harumanis is considered the “*King of Mangoes*” and is very popular in Malaysia due to its deliciousness, sweetness and aromatic fragrance. Generally, Harumanis is very suitable for the export market as it has desirable colour and sweetness and good eating quality with good aroma. For instance, the overseas demand for Harumanis has steadily increased, especially from the Japanese market.

Compared with other mango varieties, the Harumanis is somewhat temperamental. It thrives in Perlis because it needs a long dry season of with temperature range between 37 to 39 degrees Celsius to flower and fruit. Rain, even drizzles during this crucial period will spoil the yield. After the fruit is set, it needs to be wrapped in waterproof paper. About eight weeks after wrapping, the fruits must be manually harvested, washed to rinse off the residues, treated in hot water for five

minutes to eliminate fruit fly and seed weevil larvae. Hence, producing Harumanis is a labour-intensive process and there are no shortcuts.

## 1.2 Harumanis Mango Morphological

Harumanis mango tree is a yearly fruit bearing tree and reproductive phase of the mango trees often starts in January and ends in early Jun. Figure 1.1 shows Perlis Agricultural Department Harumanis mango farm. This type of mango is highly sensitive to the climate and known to grow well only in Perlis and part of Surabaya in Indonesia. It requires a significant dry weather period for initial flowering and the productive phase can be significantly affected by changes in weather.

Harumanis mango have a round apex and oval shape. Harumanis mango is a sweet aromatic mango with some soft fibres. Even though it has thick green-coloured skin on the outside, its flesh is ripen sweet when it reaches maturity.



Figure 1.1 Harumanis Mango Farm Located at Perlis State Department of Agricultural

### 1.3 Harumanis Mango Grading

Perlis Agricultural Department Malaysia established three grades for Harumanis Mango, which is used in this thesis. Generally, the grading is assessed based on:

- i) Weight
- ii) Shape
- iii) Maturity

The grades, namely Grade A, Grade B and Grade C, are determined by qualitative and quantitative criteria. Table 1.1 shows the market grading guideline for Harumanis mango.

Table 1.1: Market Grading Guideline for Harumanis Mango [Data from Perlis State Department of Agricultural]

Grade	Features	Tolerances (%)
<b>A</b>	Round apex and oval shape	5
	Weight $\geq$ 400 g	5
	Maturity week 8	5
<b>B</b>	Round apex and oval shape	5
	Weight 351-399 g	5
	Maturity week 8	5
<b>C</b>	Round apex and oval shape	5
	Weight $\leq$ 350 g	5
	Maturity week 8	5

## 1.4 Problem Statement

Presently, the grading is mostly done manually based on the weight and stage of ripeness. The sorting is carried out by well-trained quality control inspectors only. The manual process of sorting or grading is a time consuming, laborious, less efficient and inaccurate process. The scope of automation for grading and packaging is done to reduce the labour costs and to increase the production. Moreover, mechanical graders employing firmness sorter, size graders and weight sorters are used in some countries. However, when it comes to grading/sorting based on the internal properties of mango, it is still based on destructive tests which are difficult to apply for on-line or large scale grading/sorting. In such applications, a machine vision based grading techniques employing the optical properties of fruit will be of more use for efficient and rapid grading.

In short, this research is based on the following issues: Every year, a large amount of Harumanis mango are produced and need to be evaluated for quality assessments.

- Presently, the quality inspection was done manually by the workers (Figure 1.2) and there are difficulties in enforcing the quality standards.
- Grading mostly done based on weight only
- There are no known external or visible changes in mango fruit which could be used for the accurate determination of internal quality



Figure 1.2 Current Inspection for Harumanis Mango

Hence, developing a fully automated grading system as shown in Figure 1.3, it may solve these problems.



Figure 1.3 Automation System for Harumanis Mango Grading

### 1.5 Research Objective

- To obtain the external features of Harumanis mango using an Optic camera for:
  - Shape features analysis
  - Weight features analysis
- To obtain the internal features of Harumanis mango using IR Thermal camera for:
  - Maturity features analysis
- To classify the grade of Harumanis mango using base classifier.
- To evaluate the performance of the proposed technique for grading the Harumanis Mango

## **1.6 Scope of the Thesis**

The scope of this research is the development of a classification technique for Harumanis mango quality assessment using thermal images and optical images. Thermal images were used to ascertain the maturity and optical images were used to determine the shape and weight. The developed system will classify only the following 3 grades of Harumanis mango namely Grade A, Grade B and Grade C.

## **1.7 Overview of Methodology**

In this thesis, an optic camera and IR Thermal camera was used to obtain the image of Harumanis mango. The image from an optic camera shows the external data and the image from IR Thermal camera can indicate the internal data of Harumanis mangoes. From the external data, the Fourier descriptor method was used to analyse the shape and cylinder method was used to analyse the weight data. Meanwhile, the IR Thermal image was used to analyse the maturity of the fruit using Hue value and Histogram method. The base classifier i.e, support vector machine and discriminant analysis are used to classify the Harumanis mango grade based on features.

The high-level fusion method was then employed to fuse the three base classifiers trained on different sources of information. The classification results of the individual classifiers were compared with those obtained from fusing the classifiers by the high-level fusion method. The overview of research methodology is given in Figure 1.4.

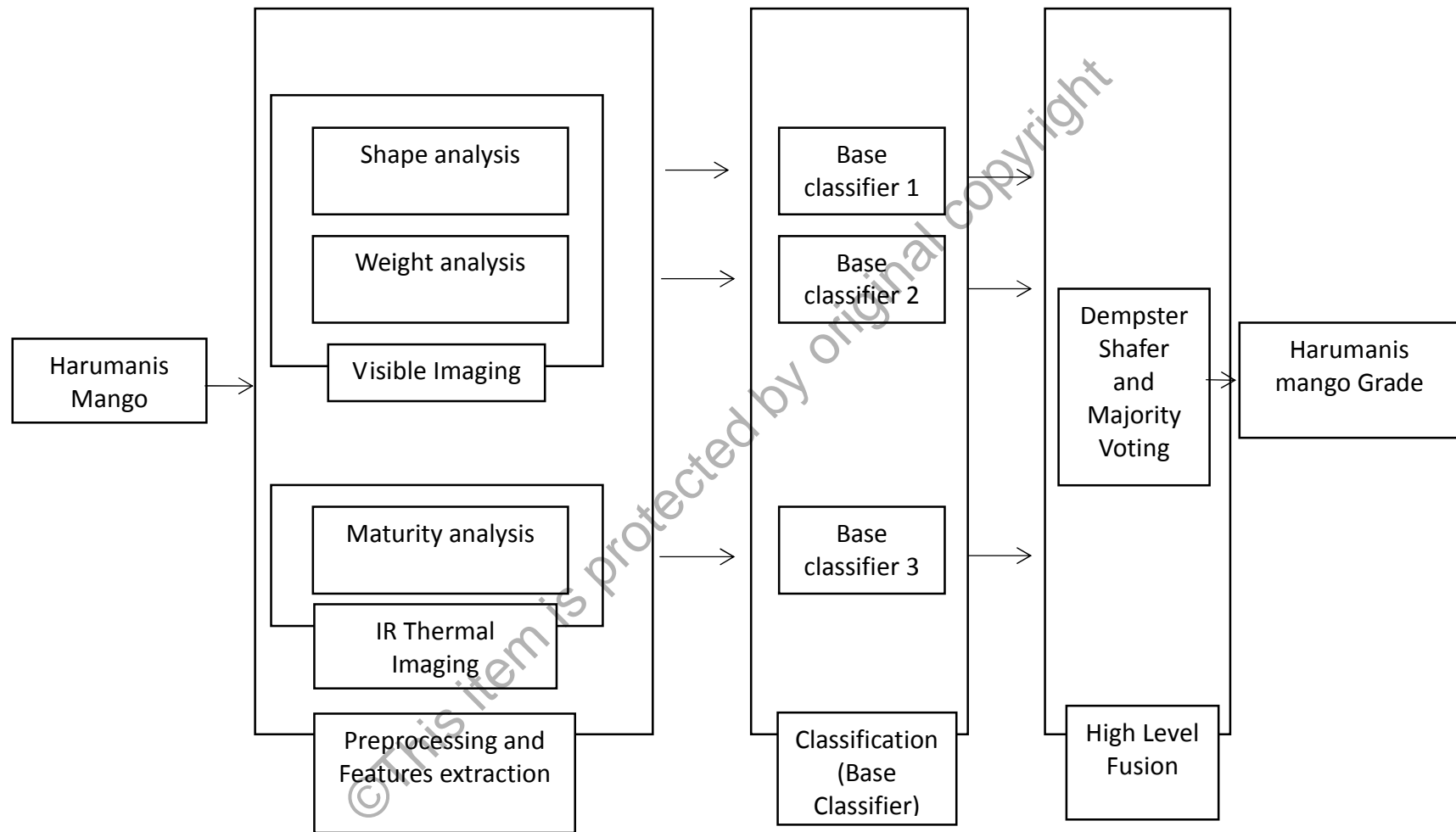


Figure 1.4 Overview of Research Methodology