

CEMENT MIXTURE USING WATERFALL STONE POWDER OF BATU HAMPAR KEDAH

By

MUHAMAD AIMAN BIN ABOL HASSAN

071050541

MANUFACTURING ENGINEERING

Report submitted in partial fulfillment
of the requirements for the degree
of Bachelor of Engineering



UniMAP

ACKNOWLEDGEMENT

First and foremost, I would like to express my deepest gratitude and appreciation to my respected supervisor Mr. Suhaimi Bin Illias for his guidance, advices, supervision and encouragement in making this project. The valuable and useful ideas that he had shared with me during the training period are very much appreciated.

Secondly, I would like to convey my gratitude to beloved parents, family members, friends and other people who directly or indirectly help me in the process of finishing this report.

APPROVAL AND DECLARATION SHEET

This project report titles experiment studies of cement mixture using waterfall stone at Batu Hampar Kedah was prepared and submitted by Muhamad Aiman B. Abol Hassan (Matrix Number : 071050541) and has be found satisfactory in terms of scope, quality and presentation as partial fulfillment of requirement for the Bachelor of Engineering (Manufacturing Engineering) in Universiti Malaysia Perlis (UniMAP)

Check and Approved by

**(MR SUHAIMI B ILLIAS)
Project Supervisor**

**School of Manufacturing Engineering,
Universiti Malaysia Perlis**

April 2010

**EXPERIMENTAL STUDIES CEMENT MIXTURE USING WATERFALL STONE AT BATU
HAMPAR KEDAH**

ABSTRACT

This project in its present form is the result of experimental studies using Batu Hampar waterfall stone to reduce the cost of cement manufacturing. The initial idea of this project was to determine the ability of Batu Hampar waterfall stone using technical method and scientific approach. In order to finish this project, some analysis has been done to investigate the benefits of the waterfall stone based on the compressive test using high technology equipment. For the compressive test, the standard concrete sample has been the strength benchmark in order to compare the effectiveness of the research about the experiment mixture (90% cement + 10% waterfall stone). This resource can be used in building sector to reduce the cost and it's also can be exploited into the other product based on the element contains that have high market value.

KAJIAN EKSPERIMENT CAMPURAN SIMEN MENGGUNAKAN BATU AIR TERJUN BATU HAMPAR KEDAH

ABSTRAK

Projek ini menerangkan keputusan dari eksperimen yang menggunakan batu air terjun dan di campurkan dengan simen untuk tujuan mengurangkan kos pembuatan simen. Idea asal projek ini adalah untuk mengkaji kekuatan batu air terjun di kawasan air terjun batu hampar kedah dengan menggunakan cara-cara teknikal dan saintifik. Bagi menyiapkan projek ini, beberapa analisa telah dilakukan untuk mencari kelebihan batu air terjun berdasarkan ujian tekanan yang menggunakan alat yang berteknologi tinggi. Bagi ujian tekanan contoh konkrit yang standart digunakan sebagai penanda aras kekuatan bagi mendapatkan perbandingan keberkesanan penyelidikan menggunakan campuran (90% simen + 10% batu air terjun). Sumber asli ini juga boleh digunakan di sektor pembanggungan bagi mengurangkan kos dan ianya juga boleh digunakan untuk dijadikan produk lain berasaskan kandungan elemen yang mempunyai nilaians pasaran yang tinggi.

TABLE OF CONTENT

	PAGE
TABLE OF CONTENT	I
LIST OF TABLE	III
LIST OF FIGURE	IV
CHAPTER 1: INTRODUCTION	
1.1 Objective	1
1.2 Overview on Cement	1
1.2.1 Two Manufacturing Processes	3
1.3 Introduction about waterfall	4
1.3.1 Formation of a waterfall	4
1.4 Scope of project	6
1.4.1 Types of waterfall	6
1.5 Research background	6

CHAPTER 2: LITERATURE REVIEW

2.1 Introduction	9
2.2 Compressive strength	10
2.3 Comparison of compressive and tensile strength	11
2.4 Cement manufacturing process	12
2.4.1 Introduction	12
2.5 Effect of Cement Characteristics on Concrete Properties	14
2.5.1 Strength Gain	15
2.6 Manufacture of Ordinary Portland Cement (OPC) by CIMA	16
2.6.1 Raw Material Preparation	18
2.6.2 Raw Material Proportion and Grinding	19
2.6.3 Clinker Burning	19
2.6.4 Cement Grinding	21
2.6.5 Cement Storage & Distribution	22
2.6.6 Cement Quality	22

CHAPTER 3: METHODOLOGY

3.1 Introduction	23
3.1.1 Flow chart for concrete properties test	24
3.1.2 Flow Chart Explanation	25
3.2 Stone Parameter and Properties	26

3.3 Standards test for natural stone	28
3.3.1 Mass	28
3.3.2 Volume	29
3.3.3 Compressive test	30
3.3.4 Flexural strength	31
3.3.4 Measure of Hardness	31
3.4 Mortar Cube Manufacturing Process	32
3.5 Compressive Test	35

CHAPTER 4: RESULT AND DISCUSSION

4.1 Compressive strength analysis at CIMA, Perlis	36
4.1.1 Result for standard cube for compression test	36
4.1.2 Sample 90 % cement + 10 % Batu Hampar Waterfall Stone	37
4.1.3 Comparison result with last year research (Sample cube with 80% cement + 20% Batu Hampar Waterfall stone).	39

CHAPTER 5: CONCLUSION AND RECOMMENDATION

5.1 Comparison all research result for 2009 and 2010	41
5.2 Recommendation	42

LIST OF TABLE

	PAGE
2.1 Type of Portland Cement	17
2.2 Cement Component Properties	18
2.3 Clinker Burning Temperature	20
2.4 Cement Item Properties	21
3.1 Mass Composition in limestone	28
3.2 Porosity value table	29
3.3 Value of force level	30
4.1 Results for Compressive Test for Standard Concrete Sample	36
4.2 Result for Compressive Test for 90 % cement + 10 % Batu Hampar	37
Waterfall Stone	
5.1 Result summary for Compressive Test	41

LIST OF FIGURE

	Page
1.0 Formation of Waterfall	4
2.0 Compressive Stress	11
2.1 Tensile Stress	11
2.2 Cement Manufacturing Process	12
2.3 Strength Gain	15
2.4 Illustrating the general cement production process	16
3.1 standard stone specifications	27
3.2 Mortar Cube Manufacturing Process	34
3.3 Universal Testing Machine (UTS)	35
4.1 Results for Compressive Test for Standard Concrete Sample	37
4.2 Graph for 90 % cement + 10 % Batu Hampar Waterfall Stone Compressive test	38
4.3 Compressive test 2009 and 2010 Batu Hampar Waterfall Stone For 28 days	39
5.1 Compressive tests 2009 and 2010 for all research samples.	41

LIST OF APPENDIX

	PAGE
Appendix A	42
Appendix B	43
Appendix C	44
Appendix D	45
Appendix E	46
Appendix F	47
Appendix G	48
Appendix H	49
Appendix I	50
Appendix J	51
Appendix K	52
Appendix L	53
Appendix M	54
Appendix N	55
Appendix O	56
Appendix P	57