

## **Effect of some sodium salts coatings on the high-temperature oxidation of Nimonic-80A alloy at 1173 K**

### Abstract

The effects of some sodium salts, namely  $\text{Na}_2\text{SO}_4$ ,  $\text{NaCl}$ ,  $\text{NaNO}_3$  and  $\text{Na}_2\text{CO}_3$  coatings, on the high-temperature oxidation behaviour of Nimonic-80A (N-80A) alloy at 1173 K in a slow current of air are presented. The oxidation kinetics and effects of salt deposition on the N-80A alloy were investigated. The alloy is more severely attacked by  $\text{NaCl}$  than by  $\text{Na}_2\text{SO}_4$ , due to the formation of volatile chlorides.  $\text{NaNO}_3$ - and  $\text{Na}_2\text{CO}_3$ -induced alloy seem to be more aggressive than  $\text{Na}_2\text{SO}_4$  and  $\text{NaCl}$  due to the evolution of nitrogenous and  $\text{CO}/\text{CO}_2$  gases respectively. The scale morphologies were determined on the basis of X-ray diffraction analysis and scanning electron microscopic techniques.