MODELING AND ANALYZING THE MICOWAVE

ENERGY ABSORPTION OF PADDYAND

MORTALITY ASSESMENT OF INSECTS

MD. MANJUR AHMED

SCHOOL OF

COMPUTER AND COMMUNICATION ENGINEERING

UNIVERSITI MALAYSIA PERLIS

2012



MODELING AND ANALYZING THE MICOWAVE

ENERGY ABSORPTION OF PADDYAND

MORTALITY ASSESMENT OF INSECTS

MD. MANJUR AHMED

By

(0930810433)

A thesis submitted in partial fulfillment of the requirements for the degree of Master of Science (Communication Engineering)

School of Computer and Communication Engineering UNIVERSITI MALAYSIA PERLIS

MALAYSIA

2012

DECLARATION OF THESIS			
Author's full name	:	MD. MANJUR AHMED	
Date of birth	:	20 December 1987	
Title	:	MODELING AND ANALYZING TH ABSORPTION OF PADDY AND INSECTS	
Academic Session	:	2010/2011	
	I, hereby declare that the thesis becomes the property of Universiti Malaysia Perlis (UniMAP) and to be placed at the library of UniMAP. This thesis is classified as :		
CONFIDENTI	AL.	(Contains confidential information	under the Official Secret Act 1972)*
RESTRICTED (Contains restricted information as specified by the organization where research was done)*		as specified by the organization	
OPEN ACCESS I agree that my thesis is to be made immediately available as hard copy or on-line open access (full text)		•	
I, the author, give permission to the UniMAP to reproduce this thesis in whole or in part for the purpose of research or academic exchange only (except during a period of years, if so requested above).			
© Î		C	ertified by:
SIGN	ATURE	SIGN	IATURE OF SUPERVISOR
Md. M	anjur Ah	med Dr. M	Iohd Fareq Bin Abd Malek
(NEW IC NO.	PASSE	ORT NO.) N	AME OF SUPERVISOR
Date :		D	ate :

UNIVERSITI MALAYSIA PERLIS

NOTES : * If the thesis is CONFIDENTIAL or RESTRICTED, please attach with the letter from the organization with period and reasons for confidentially or restriction.

ACKNOWLEDGEMENT

I would like to express my utmost gratitude to my supervisor, Dr. Mohd Fareq Bin Abd Malek for being a dedicated mentor as well as for his valuable and constructive suggestions that enabled this thesis to run smoothly. Assoc. Prof. Dr. R. Badlishah Ahmad provided excellent guidance through these years with a mix of trust in my ideas and instant feedback on my questions. My closest colleagues Ezanuddin, Wee, Suzanna, Hafizuddin and Solehin showed a keen interest in my work and were always happy to discuss it and any other topic as well. A special thank to all staff members of the School of Computer and Communication Engineeting, University Malaysia Perlis especially to Dr. Shahrazel and Dr. Hafiz, for their technical advice and contributions either directly or indirectly. I am greatly indebted to my brother Md. Mostafijur Rahman, for his guidance and great source of motivation. I would like to share this moment of happiness and express the appreciations to my parents who were encouraged in every step in my life. I owe a special gratitude to my sister and brother-in-law Dr. Fazlul Bari. They have sacrificed more than I have for this research. Finally, I thank everyone else who has facilitated the making of this thesis, including other colleagues.

MD. MANJUR AHMED UNIVERSITY MALAYSIA PERLIS (UniMAP) Manjur_39@yahoo.com

TABLE OF CONTENT

Page	
DECLARATION OF THESIS	i
ACKNOWLEDGEMENT	ii
TABLE OF CONTENT	iii
LIST OF TABLE	ix
LIST OF FIGURE	X
LIST OF ABBREVIATION	xiii
LIST OF SYMBOLS	xiv
ABSTRAK (MALAY)	XV
ABSTRACT (ENGLISH)	xvi
CHAPTER ONE: INTRODUCTION	
1. Introduction	1
1.2 Problem Statement – Electromagnetic Heat	
Treatment is the Possible Effective Mean	3
1.3 Objectives	4
1.4 Research Scopes to Control Insect Pests in	
Agricultural Commodities	5
1.5 Methodology	6

1.6	Outlines		8
СНА	PTER TWO:	LITERATURE REVIEW	
2.1	Malaysian 1	Paddy and Milled Rice Storage	9
2.1.1	Malaysian paddy ha	ndling	9
2.1.2	Losses during stora	ge of paddy and milled rice	10
2.2	Methods of	Insect Control	11
2.2.1	Biological methods		11
2.2.2	Physical methods	2007 ·	12
2.2.3	Chemical methods		13
2.2.3.1	Drawbacks of chem	ical control methods	14
2.3	Insect Cont	rol of Paddy and Milled Rice:	
Malay	sia Aspect	×°	15
2.4	Microwave	Heat Treatment	16
2.5	Microwave	Heating and Its Property	18
2.5.1	Basic Microwave-M	Iaterial Interaction Aspects	19
2.6	Strategy to	Measure the Dielectric Property	20
2.6.1	Heat Non-Uniformi	ty	20
2.62	Bulk Density and M	Ioisture Content	22
2.6.3	Air Gap		22
2.7	Dielectric P	roperties Measurement:	
	Principles and Tec	hniques	22
2.7	.1 Frequency I	Domain Measurement	22
2.7.1.1	l Free-space measure	ment techniques	23
2.7.1.2	2 Transmission line n	neasurement techniques	26

2.7.1.3	3 Coaxial probe techniques	29
2.7.1.4	4 Resonance cavity techniques	31
2.7.2	Time Domain Methods	33
2.7.3	Summary	34
2.8	Effect of Heating Rates on Insect Mortality	35
2.9	Simulation Analysis and Thermal Mortality	36
2.10	Review the Quality Analysis of RF and	
micro	wave treated Commodities	37
СНА	PTER THREE: MATERIALS AND METHODS	
3.1	Introduction	39
3.2	Dielectric Measurement	40
3.2.1	Sample Preparation of Malaysian Paddy	40
3.2.2	Insects	41
3.3	Dielectric Measurement Using	
Cavity	y Perturbation Technique	41
3.3.1	Experimental Setup	41
3.3.2	Experimental Procedure	43
3.4	Dielectric Measurement Using Open Ended	
	Coaxial Probe Technique	45
3.4.1	Measurement Apparatus 45	
3.4.2	Temperature Controller Tools46	
3.4.3	Experimental Procedure 47	
3.5	Modeling and Analyzing with	
	Response surface method (RSM)	48

3.6	Simulation Model of Microwave Effect on Paddy	49
3.6.	1 Material models and computational geometry	49
3.6.	2 Port excitation	51
3.7	Microwave Heat Treatment to the	
	Infested Malaysian paddy	52
3.7.1	Sample Preparation	52
3.7.2	Determination of Mortality	53
3.8	Evaluation of the Simulation	53
3.9	Quality Assessment of Microwave-Treated Paddy	54
СНА	PTER FOUR: RESULTS AND DISCUSSION	
4.1	The behavior of the dielectric properties	
of pad	dy with resonance frequencies	55
4.1.1	Variations in attenuation of the resonance frequencies	56
4.1.2	Dielectric properties of paddy samples	57
4.1.3	Deviation of Data	59
4.2	Modeling and Analyzing of the	
Dielec	tric properties of the <i>Rhyzopertha dominica</i> (F.)	61
4.2.1	Temperature Dependency of the Dielectric Properties	63
4.2.2	Temperature-Frequency Modeling of the	
Dielec	tric Properties	66
4.2.2.1	Analysis of the dielectric constant with	
temper	rature and frequency	66
4.2.2.2	2 Analysis of the dielectric loss factor	
with te	emperature and frequency	69

4.3	Modeling and Analyzing of the	
	Dielectric properties of the Malaysian Paddy	71
4.3.1	Dielectric Behavior of Paddy MR219	72
4.3.2	Temperature Dependency of the	
	Dielectric Properties of Paddy	75
4.3.3	Temperature-Moisture Modeling of Paddy	78
4.3.3.1	Analysis of the dielectric constant with	
temper	rature, frequency and moisture	78
4.3.3.2	Analysis of the dielectric loss factor with	
temper	rature, frequency and moisture	81
4.4	Frequency Significance of Microwave Heating to	
	Malaysian Paddy and Rhyzopertha dominica (F.)	84
4.5	Malaysian Paddy and <i>Rhyzopertha dominica</i> (F.) Microwave Heat Treatment to the Infested Paddy	84 87
4.5 4.5.1	0	
	Microwave Heat Treatment to the Infested Paddy	87
4.5.1	Microwave Heat Treatment to the Infested Paddy Cumulative Effect of Ramp Period and Holding Period	87 87
4.5.14.5.24.5.3	Microwave Heat Treatment to the Infested Paddy Cumulative Effect of Ramp Period and Holding Period Mortality and Thermal Resistancy Observation	87 87 90
4.5.14.5.24.5.3	Microwave Heat Treatment to the Infested Paddy Cumulative Effect of Ramp Period and Holding Period Mortality and Thermal Resistancy Observation Assessment of Power Absorption	87 87 90
4.5.14.5.24.5.3	Microwave Heat Treatment to the Infested Paddy Cumulative Effect of Ramp Period and Holding Period Mortality and Thermal Resistancy Observation Assessment of Power Absorption Modeling the mortality	87 87 90 91
4.5.1 4.5.2 4.5.3 4.5.3.1	Microwave Heat Treatment to the Infested Paddy Cumulative Effect of Ramp Period and Holding Period Mortality and Thermal Resistancy Observation Assessment of Power Absorption Modeling the mortality with respect to power absorption and temperature	8787909194
4.5.1 4.5.2 4.5.3 4.5.3.1 () 4.5.4	Microwave Heat Treatment to the Infested Paddy Cumulative Effect of Ramp Period and Holding Period Mortality and Thermal Resistancy Observation Assessment of Power Absorption Modeling the mortality with respect to power absorption and temperature Energy absorption modeling of <i>R. dominica</i> and <i>S. oryzae</i>	 87 87 90 91 94 96

CHAPTER FIVE:	CONCLUSIONS AND FUTURE WORK
•	

5.1	Conclusions	and Research Findings	•••••	104
5.2	Recommenda	ations for Future Research	•••••	106
REFEREN	CES			108

APPENDICES

Appendix A: Materials and Methods	118
Figure A.1: (a) High-temperature probe (Agilent 85070E) with	
shorting block (b) Structure of high temperature probe	118
Table A.1: High Temperature Probe Characteristics Table	119
Table A.2: Standard Test methods for quality Assessment	
of Malaysian paddy	120
Appendix B: Publications	121
© this item is prote	

LIST OF TABLE

Table	Name	Page
2.1	Classification of measuring sensors.	23
2.2	Reported radio frequency and microwave heat treatments for different products and insects at various end temperatures.	38
3.1	Dimensions of a typical paddy.	51
4.1	The highest value of ε' and ε'' between 9 to 12.2 GHz.	58
4.2	Dielectric loss factors and loss tangent of adult Rhyzopertha dominica (F.) at 915 MHz and 2.45 GHz with respect to temperature variations. Standard deviations are shown as \pm SD. Temperatures with excited dielectric loss factors are shown by an asterisk (*).	62
4.3	Dielectric loss factors and loss tangent of Malaysian Paddy MR219 (Moisture 9.64% d.b.) at 915 MHz and 2.45 GHz with respect to temperature variations. Standard deviations are shown as \pm SD.	62
4.4	Dielectric constants and loss factors of Malaysian Paddy MR219 (Moisture 9.64%, d.b.). Standard deviations are shown as \pm SD.	74
4.5	Dielectric constants and loss factors of Malaysian Paddy MR219 (Moisture 22.3%, d.b.) with respect to temperature variations. Standard deviations are \pm SD.	75
4.6	Dielectric constants and loss factors of Malaysian Paddy MR219 (Moisture 27%, d.b.) with respect to temperature variations. Standard deviations are \pm SD.	76
4.7	Dissipation factor or loss tangent at some specific frequencies and ambient temperature (24 [°] C). Standard deviations were ± 0.04 to ± 0.8 .	86
4.8	Holding time effect of the mortality of lesser grain borers (Rhd) and weevils when subjected to MW (power 1K) heat treatment to the paddy MR219 (8.7%, d.b.).	89
4.9	Mortality analysis of lesser grain borers and weevils when microwave (power 1K) heat treatment to the paddy MR219 (8.7%, d.b.). Holding time was 10 minute.	91
4.10	Quality characteristics of microwave-treated paddy.	100

LIST OF FIGURE

Figure	Name	Page
1.1	Flow chart of methodology	7
2.1	(a) Frequency response of dielectric mechanism (The Mauritz Research Group, 2004), (b) Dipole rotation in electric field.	16
2.2	Classification of measuring sensors.	23
2.3	Free-space method.	24
2.4	Permittivity of grain as function of moisture content (Kraszewski and Nelson, 2004).	26
2.5	Measurement of a dielectric specimen in transmission lines, transmission/reflection measurement.	27
2.6	Permittivity of living corn leaves at 9.5 GHz, electric field parallel to veins (Trabelsi and Nelson, 2003).	28
2.7	Material samples in short-circuited lines - reflection measurement.	29
2.8	Coaxial probe techniques (a) A coaxial sensor (b) Open-ended coaxial line probes and their simplified equivalent circuit.	30
2.9	Quality factor condition: loaded and unloaded.	31
2.10	Typical system for Time Domain Reflectometery (TDR) of dielectric specimens (Gregory and Clarke, 2006).	34
2.11	(a) The experimental dielectric loss factor difference between rice weevil and wheat (Nelson, 1996), (b) Measured temperatures of walnut kernels and codling moth slurry when subjected to 27 MHz RF system ($P = 1 \text{ kW}$) (Wang et al., 2001).	35
3.	Schematic geometry of the rectangular waveguide resonance cavity with MUT.	42
3.2	Experimental data accusation system in the cavity resonance method.	44
3.3	(a) Microprocessor-based K-Type Thermocouple Thermometer, Hanna HI 9043 (b) Ultra-Fast Penetration Probe, Hanna HI 766C1.	46
3.4	Experimental setup to measurement the dielectric properties of paddy and insects in considering both frequency and temperature.	47
3.5	Central composite design with two factors. Points on the diagrams represent the experimental runs that are performed. (a) the points in the cube (factorial) portion of the design. (b) the points in the axial portion; and (c) the factorial and axial portions along with the center point.	49

3.6	Simulation setup for microwave heat to the paddy using CST microwave studio; (a) Cavity with bulk paddy and (b) Geometry of the single paddy.	50
4.1	Variations in the attenuation of the resonance frequencies with empty cavity when sample of paddy is inserted.	56
4.2	Dielectric properties of whole paddy flour of moisture 10.8 and 11% (d.b) (a) Dielectric constants and (b) Dielectric loss factors at 9 to 12.2GHz at 20 $^{\circ}$ C.	57
4.3	Q-factor of empty cavity and sample (MR222) inserted in cavity that is showing uncertainties.	60
4.4	Variation of the dielectric constant of <i>Rhyzopertha dominica</i> (F.) insect as a function of temperature $(24 \ ^{0}C - 65 \ ^{0}C)$ and frequency (500-5000 MHz).	62
4.5	Variation of dielectric loss factor of <i>Rhyzopertha dominica</i> (F.) insect as a function of temperature $(24 \ ^{0}C - 65 \ ^{0}C)$ and frequency (500-5000 MHz).	62
4.6	Ability of <i>Rhyzopertha dominica</i> (<i>F.</i>) and Paddy MR219 (moisture 9.64% d.b.) to heat by absorbing microwave energy at temperature 34 ^o C, 40 ^o C, 48 ^o C, 55 ^o C.	65
4.7	Contour plot of dielectric constant versus frequency (GHz) and temperature (0 C) of <i>Rhyzopertha dominica</i> (<i>F</i> .).	67
4.8	Characteristics of the dielectric constant of <i>Rhyzopertha dominica</i> (F.) with respect to frequency and temperature.	68
4.9	Contour plot of dielectric loss factor versus frequency (GHz) and temperature (°C) of <i>Rhyzopertha dominica</i> (F.).	70
4.10	Characteristics of the dielectric loss factor of <i>Rhyzopertha dominica</i> (F.) with respect to frequency and temperature.	71
4.11	Typical dielectric behavior of paddy with respect to moisture. Three different moisture (9.6, 22.3 and 27% d.b.) was taken to analyze.	73
4.12	Effect on moisture on dielectric loss tangent of paddy MR219. Three different moisture (9.6, 22.3 and 27% d.b.) of paddy was taken to analyze.	74
4.13	Behavior of the heating ability of paddy MR219 at 2.45 GHz with respect to different moisture content 9.6, 22.3, and 27%.	77
4.14	Contour plot of dielectric constant versus moisture, frequency (GHz) and temperature (0 C) of paddy MR219. Holding frequency was 2.45 GHz.	79
4.15	Characteristics of the dielectric constant of paddy MR219 with respect to frequency, temperature and moisture. Holding frequency was 2.45 GHz.	80
4.16	Contour plot of dielectric loss factor versus moisture, frequency (GHz)	82
 4.12 4.13 4.14 4.15 	 different moisture (9.6, 22.3 and 27% d.b.) was taken to analyze. Effect on moisture on dielectric loss tangent of paddy MR219. Three different moisture (9.6, 22.3 and 27% d.b.) of paddy was taken to analyze. Behavior of the heating ability of paddy MR219 at 2.45 GHz with respect to different moisture content 9.6, 22.3, and 27%. Contour plot of dielectric constant versus moisture, frequency (GHz) and temperature (⁰C) of paddy MR219. Holding frequency was 2.45 GHz. Characteristics of the dielectric constant of paddy MR219 with respect to frequency, temperature and moisture. Holding frequency was 2.45 GHz. 	74 77 79 80

	and temperature (^{0}C) of paddy MR219. Holding frequency was 2.45 GHz.	
4.17	Characteristics of the dielectric loss factor of paddy MR219 with respect to frequency, temperature and moisture. Holding frequency was 2.45 GHz.	83
4.18	Dielectric properties of <i>Rhyzopertha dominica</i> (F.) and Malaysian Paddy MR219 (moisture 27% d.b.) at 24^{0} C; a) dielectric constant vs. frequency b) dielectric loss factor vs. frequency.	85
4.19	Typical temperature-time history for mortality achievement.	88
4.20	Temperature-time profile of paddy MR219 (8.7%, d.b.) when subjected to microwave heat treatment at frequency 2.45 GHz and MW power 1KW.	89
4.21	Simulation result of the average distribution of electric field intensity inside the microwave oven cavity at frequency 2.45 GHz and power (E_{rms}) 1000W.	92
4.22	(a) Absorbed power per unit volume of paddy MR219 (Moisture 9.62%) and Rhd (b) increasing temperature per unit absorbed power in Rhd at different mortality (%) state.	96
4.23	Microwave energy absorption at different temperature.	97
4.24	Lethal temperature per unit absorbed energy of <i>R. dominica</i> and <i>S. oryzae</i> at different mortality state.	99
4.25	Comparison of average temperature with numerical temperature at different heating time.	102
© K	cister free free free free free free free f	

LIST OF ABBREVIATION

- d.b. Dry basis
- DE Dielectric Constant
- FBD Fluidized Bed Dryer
- IBD Inclined Bed Dryer
- LT Lethal Time
- MADA Muda Agricultural Development Authority
- MARDI Malaysian Agricultural Research and Development Institute
- MC Moisture Content
- MOA Ministry of Agriculture & Agro-based Industry
- MUT Material Under Test
- MW Microwave
- NRW Nicholson-Ross-Weir
- RF Radio Frequency
- Rhd *Rhyzopertha dominica* (F.)
- RSM Response Surface Methods
- SCL Short Circuit Line
- SDC Standard Deviation
- TDR Time-Domain Reflectometery
- TDS Time-Domain Spectroscopy
- HTST High Temperature and Short Time

LIST OF SYMBOLS

 $E = \text{Electric field intensity (Vm}^{-1})$

 E_0 = Rms electric field intensity at a point of reference

 c_p = Specific heat (kJ kg⁻¹ °C⁻¹)

 Δt = Time duration (s)

.nt ced by ories nal copyright steeted by ories nal copyright ΔT = Temperature rise in the material (°C)

 ε^* = Complex relative permittivity

 ε' = Dielectric constant

 ε'' = Dielectric loss factor

 P_{abs} = Power loss density (Wm⁻³)

dp = Penetration depth (m)

T = Transmission coefficient

 Γ = Reflection coefficient

 M_{accum} = Total lethal time (min)

 T_{ref} = Reference temperature (⁰C)

 $\tan \delta = \log t$ angent or dissipation factor

MEMODELKAN DAN MENGANALISIS SERAPAN

TENAGA GELOMBANG MIKRO UNTUK PADI DAN

PENILAIAN KADAR KEMATIAN SERANGGA

ABSTRAK

Di dalam tesis ini, satu model dielektrik padi dan serangga R. dominica) telah dihasilkan untuk menganalisis ciri-ciri rawatan pemanasan elektromagnetik terhadap hasil padi jenis MR219 di Malaysia. Medan elektromagnetik di frekuensi yang rendah (< 1GHz) adalah signifikasi yang terbaik bagi memanaskan padi, kerana mortality sehingga 100% bagi serangga jenis lesser grain borer atau Rhyzopertha dominica (F.) dan jenis weevil dapat diperolehi dengan sedikit kehilangan kualiti beras apabila diberikan medan elektromagnetik yang sama. Tindakbalas elektromagnetik dari model dielektrik padi dan kelongsong dengan ransangan pandu gelombang telah dianalisis untuk mensimulasikan penyebaran medan elektrik. Kebergantungan suhu ciri-ciri dielektrik bagi R. dominica (F.) dan padi jenis MR219 dianalisis masing-masing untuk julat frequensi 200 MHz – 20 GHz dan untuk julat suhu 24° C – 65° C. Kaedah respon permukaan digunakan untuk menghasilkan suatu jalinan antara ciri-ciri dielektrik dan faktor berkaitan (suhu, frekuensi, dan kelembapan) dalam kawasan berkenaan dan juga dalam bentuk pandangan 3D. Persamaan umum yang menggunakan frekuensi, suhu dan kelembapan telah dihasilkan untuk menerangkan ciri-ciri dielektriknya. Simulasi gelombang mikro telah digunakan untuk memodelkan nilai kematian R. dominica dan S oryzae dalam bentuk suhu kematian per unit serapan tenaga. Cadangan model dielektrik dan analisis simulasi gelombang mikro bagi gumpalan padi di dalam kelongsong gelombang mikro telah disahkan dengan pemanasan gelombang mikro yang sebenar, dengan itu mengesahkan lagi ketepatan kaedah ini dalam mensimulasikan gumpalan padi pasca tuai heterogenous yang baru di dalam kelongsong gelombang mikro. Mortaliti dan serapan tenaga telah dianalisis dan dimodelkan dalam bentuk peningkatan suhu. Seluruh dunia inginkan pengurangan penggunaan racun serangga bagi tujuan kesihatan dan pemanasan gelombang mikro adalah cara yang paling efektif dalam rawatan pemanasan untuk mengawal serangga perosak dalam padi pasca tuai atau beras yang telah ditampi. Hasil nutrisi bagi padi jenis MR219 menunjukkan sampel yang dirawat menggunakan gelombang mikro adalah sama seperti yang tidak dirawat. Kualiti sensor dan ciri-cirinya tidak mengalami sebarang kesan dari rawatan tersebut. Di dalam model yang dihasilkan, kesilapan piawaian adalah kecil dan factor-faktornya (frekuensi, suhu atau kelembapan) menunjukkan suatu penambahan yang penting kepada model ini.

MODELING AND ANALYZING THE MICOWAVE ENERGY ABSORPTION OF PADDYAND MORTALITY

ASSESMENT OF INSECTS

ABSTRACT

In this thesis, dielectric modeling of paddy and insect (R. dominica) was developed to analyze the characteristics for microwave heat treatment to the Malaysian paddy MR219. Electromagnetic fields at lower frequencies (< 1GHz) are of great significance for heating the paddy, because 100% mortality of lesser grain borer, R. dominica (F.) and weevil, S. oryzae may be obtained with minimal losses of rice quality when subjected to the same electromagnetic field. The electromagnetic behavior of the dielectric modeling of paddy and cavity with excitation waveguide was analyzed to simulate the electric field distribution. The temperature dependency of the dielectric properties of R. dominica (F.) and paddy MR219 were analyzed for the frequency range of 200 MHz – 20 GHz and for the temperature range of 24° C – 65° C. The response surface method was used to develop the relationship between the dielectric properties and related factors (i.e., temperature, frequency and moisture) in terms of regional and 3D views. General equations that utilize frequency, temperature and moisture, were developed to describe the dielectric properties. Microwave simulation was used to model the lethal value of *R* dominica and *S*. oryzae in terms of lethal temperature per unit absorbed energy. The proposed dielectric modeling and microwave simulation analysis of bulk paddy in the microwave cavity were validated with the actual microwave heating, thereby confirming the accuracy of this approach in simulating the novel heterogeneous post-harvest bulk paddy inside the microwave cavity. Mortality and energy absorption were analyzed and modeled in terms of increasing temperature. The world-wide interest in reduced pesticide use for secure health and microwave heating is the possible effective means in heat treatments to control insects in post harvest paddy or milled rice. The nutritional results of paddy MR219 showed that the microwave-treated samples are significantly the same as the microwave untreated sample. Sensory qualities and characteristics were not affected by the treatment. In the modeling, standard errors were small and factors (i.e., frequency, temperature or moisture) proved a meaningful addition to this model.

CHAPTER ONE

INTRODUCTION

1.1 Introduction

Rice - (Oryza sativa L.) - is the most important staple food crop in the world and it is a major commodity for international and domestic trade. However, rice production paddy and milled rice are adversely affected by many insects and fungi, destroying the viability, nutritional quality and rendering them useless for the rice production. The dielectric properties of agricultural or biological materials are of significant interest in the research field related to the microwave or radio frequency (RF) processing of agricultural commodities and food. Electromagnetic heat treatment method leaves no chemical residue on the commodities, ensures acceptable quality of the commodities, and causes minimal impact on the environment (Tang et al., 2000). Many studies have explored the feasibility of using electromagnetic energy to eliminate insects from various agricultural commodities. Andreuccetti et al. (1994) reported on the possibility of using 2450MHz microwaves to kill woodworms by heating the larvae to 52-53 ⁰C in less than 3 min. Treatments were developed using microwaves to control codling moths in cherries (Ikediala et al., 1999), RF energy to control the codling moth (Wang et al., 2001) and navel orangeworm (Wang et al., 2002c) in in-shell walnuts, all with acceptable product quality. Wang and Tang (2004) summarized research on the application of RF and microwave treatments to kill selected pests in many postharvest

crops. Wang et al. (2007a, b) analyzed the industrial-scale radio frequency treatments for insect control in walnuts, insect mortality, heating uniformity and product quality. Marra et al. (2009) reviewed the recent advances to post-harvest treatment and disinfestations of fruits using radio frequency. However, none of these studies have focused on the control of insects in rice production paddies or in stored rice.

Several researchers used fundamental kinetic model to describe thermal kill of insects (Wang et al., 2002a, c). Empirical model was also used to estimate the lethal time for codling moth (Jones and Waddell, 1997) and for fruit fly (Waddell et al., 2000). Mortality of insects depends on temperature of bulk paddy when infested paddy subjected to microwave environment. Microwave heating ability is higher if moisture of paddy increases (Jasim Ahmed et al., 2007), indicating the higher mortality of insects can be achieved. Therefore, Microwave simulation and dielectric modeling of bulk paddy can be described the lethal region of lesser grain borer (*R. dominica*) and rice weevil (*S. oryzae*), in terms of electric field and power loss distribution. There are few literatures on heterogeneous substance to estimate the electric field intensity and power loss density inside the cavity. Dev et al. (2010), Calò et al. (2008) and Plaza et al. (2007) followed similar approach to simulate and estimate the electric field intensity and power loss density in a cavity, whereas there models did not take into consideration the bulk heterogeneous substance like paddy sample. Besides, they did not consider thermodynamically changing properties, porosity and moisture.

The product quality after microwave treatments is rarely examined (Ikediala et al. 1999, Wang et al. 2002a, Wang et al., 2007a, b). Hence, dielectric modeling of paddy will elucidate the internal heating mechanism and provide the basis for further

development and advancement of appropriate protocols for the use of microwave treatment for insect control.

1.2 Problem Statement - Electromagnetic Heat Treatment is the Possible Effective Mean

Microwave heating is the possible effective means in heat treatments to control insect pests in post harvest paddy or milled rice. The microwave energies directly interact with commodities interior to quickly raise the centre temperature. Electromagnetic heat treatment is a new thermal method for post-harvest treatment of agricultural commodities. This method leaves no chemical residue on the commodities, ensures acceptable quality of the commodities, and causes minimal impact on the environment (Wang et al 2001). Hence, determining the dielectric properties of paddy and insect pests will clarify the internal heating mechanism and provide the basis for further development, improvement, and scale-up of appropriate protocols for the use of microwave treatment for pest control. Frequency-temperature mapping with respect to dielectric properties will show the susceptibility of insects to heat and provide important information for selecting the optimal ranges for the frequency-temperature relationship (Wang and Tang, 2004). Many studies have explored the feasibility of using electromagnetic energy to eliminate insect pests from various agricultural commodities. However, very few of these studies have focused on the control of insect pests in rice production paddies or in stored rice.

1.3 Objectives

1. Analyze the behavior of the dielectric properties of paddy with resonance frequencies and coaxial probe technique. Then, model the temperature–frequency relationship with the dielectric properties of both Malaysian paddy MR219 and *R*. *dominica* (F.) to acquire optimal mapping.

2. Apply the electromagnetic heat to the infested paddy; quality assessment of microwave-treated infested paddy that ensures the physical and nutritional acceptance. Then, analyze the cumulative effect of ramp period, holding period and mortality of insects.

3. Microwave simulation model of the heterogeneous complex geometry like that of bulk paddy in the microwave cavity. After that, Energy absorption and lethal region modeling of lesser grain borer, *R. dominica* (F.) and weevils, (*S. oryzae*).

4. Experimental evaluation to validate the dielectric modeling, simulation of the bulk paddy in microwave cavity and proposed lethal region modeling.

1.4 Research Scopes to Control Insect Pests in Agricultural Commodities

The thermal death kinetics of many studies has been conducted to explore the feasibility of using electromagnetic energies to control insect pests in agricultural commodities. But still has not focused effectively on post harvested paddy and milled rice insects.

Higher heating rate should provide greater mortality (smaller lethal time) because of a lack of non-lethal temperature conditioning of the insects (Wang, 2001). Reversely, holing time must be minimized. Therefore, the frequency rate needs to be increased that may kill insects which ensure the minimal impact on product quality. It is reported that higher microwave (2.45 GHz) is very effective and need very less time and temperature to heat the agricultural commodities, without significantly reducing the product quality (Kraszewski and Nelson, 2004).

The marketability of treated commodities depends upon their quality. There are few research has reported the quality of microwave exposed commodities. Insect pests are much more sensitive to increase in treatment temperatures than most fruit quality aspects. Janhang et al. (2005) controlled the insect *Rhyzopertha dominica* (F.) during Storage in Rice Seed (*Oryza sativa* L.) but the quality of seed was reduced.

The proper design of Microwave heat treatment is very important for quality control of agricultural commodities. Because the activation energy for quality changes in agricultural commodities is generally smaller than that of insect mortality (wang, 2001), so if the exposed energy to the commodities is not properly distribute then the quality may be damaged. Therefore uniform electromagnet field is necessary in microwave heat treatment apparatus.

Previously no research has been conducted to control the insect pests in post harvested paddy and milled rice. However, new research is needed to develop an electromagnetic heat treatment protocol which determines the suitable temperature of the electromagnetic heat treatment in order to gain sufficient elimination of insects, without significantly reducing the viability of the post harvested paddy and milled rice. ainal copy

1.5 Methodology

Samples were prepared for dielectric property measurement of paddy and R. dominica. Then empirical modeling of the dielectric properties was done in terms of frequency, temperature and moisture. This dielectric modeling was then used to simulate the low loss heterogeneous dielectric medium (bulk paddy) in microwave cavity, and to model the lethal region of R. dominica and S. oryzae in terms of energy absorption. Figure 1.1 shows the flow chart of methodology.